

Work Order ID 104750

July-17-13 1:26:29 PM

104750

Page 1

Item ID: D3832-15

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mesh (Lid)

Start Date: 7/17/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/31/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MCS

Date: 13-07-17 Tooling:

Date:

Run Start *NR1*

QC: _____

Date: _____ SPC (Y/N): _____

Date:

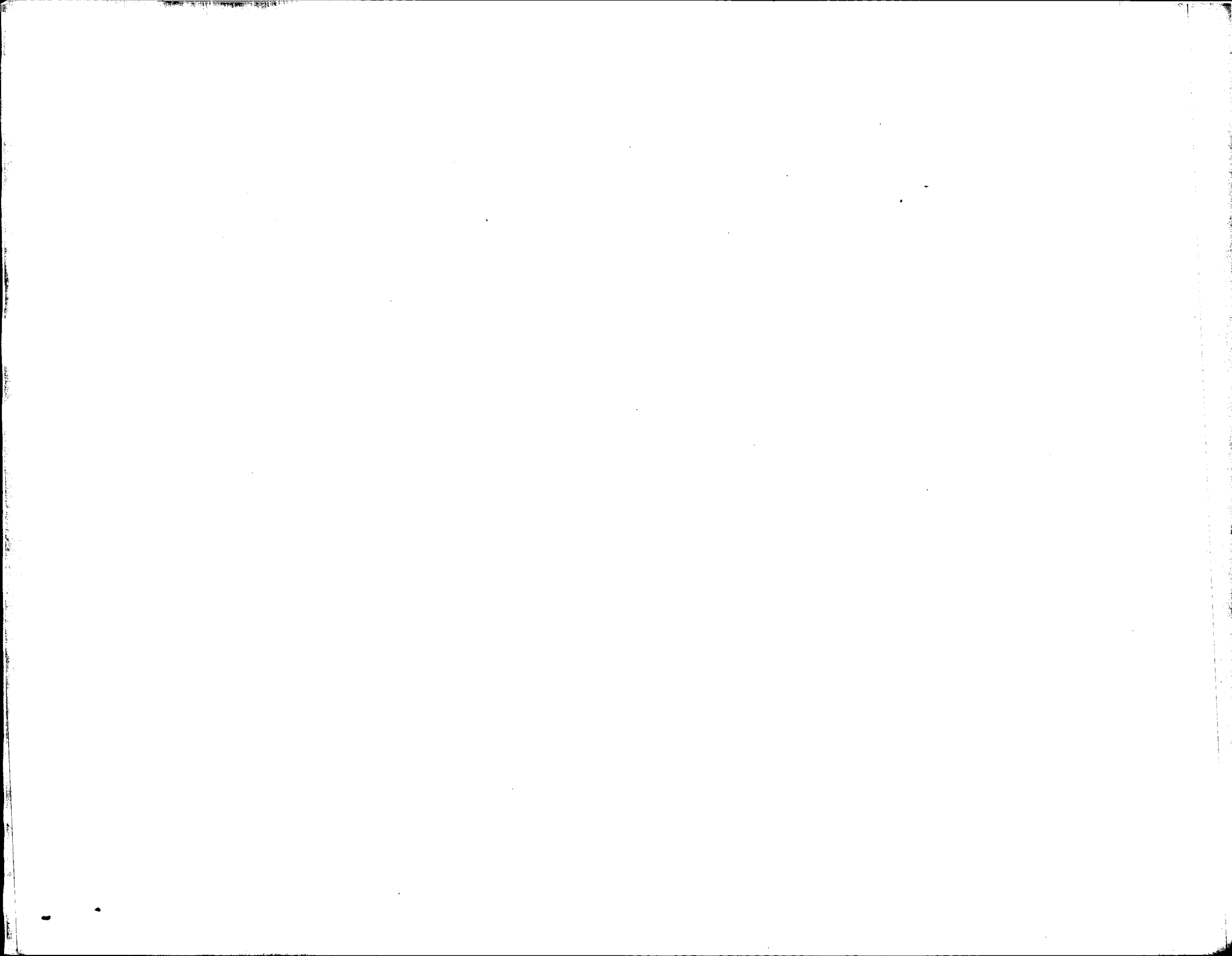
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	B								
100		0.00							
100	SHEAR								
Shear	Memo	0.00							
Shear	1- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary								
110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>WA7</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

PL 13.7.17 1x

13-07-17 PD

PL 13.7.17 1x



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Cust Item ID:

Required Date: 7/31/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____
QC: _____ Date: _____ SPC (Y/N): _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours
130	QC21- Final Inspection - Work Order Release	0.00

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	--------------	---------------	---------------	------------------	----------------

130

QC

Memo

0.00

Quality Control

ML5 13-07-22

13-07-19

Picklist Print

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Work Order ID: 104750

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Parent Item: D3832-15

D3832-15

Parent Item Name: Mesh (Lid)

Start Date: 7/17/13

Required Date: 7/31/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

975.9567

10.44

10.98947

M304FX0 75-16F

**

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

MAT

176.2791180

125113

176.279118

WA

209

125457

209

WA007

590.677606

123448

15.96

125457

4.691526

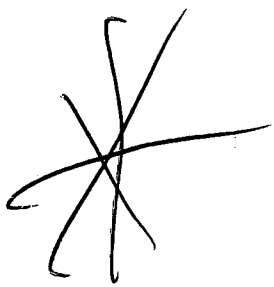
125605

480

M126052

90.02608

PC 13-7-17
M126134 → 11.0





SHOP COPY
UNCONTROLLED COPY
SUBJECT TO CHANGE
VOLUME 1
NO. 104750 MFS

130727

D3832-5 MESH (LID)
(D3832-9 SIMILAR)

D3832-3 MESH (LID)
(D3832-7/-13/-15 SIMILAR) 8

D3832-1 MESH (BASE)
(D3832-11 SIMILAR)

RELEASED
2012-07-16

NOTES:

1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A

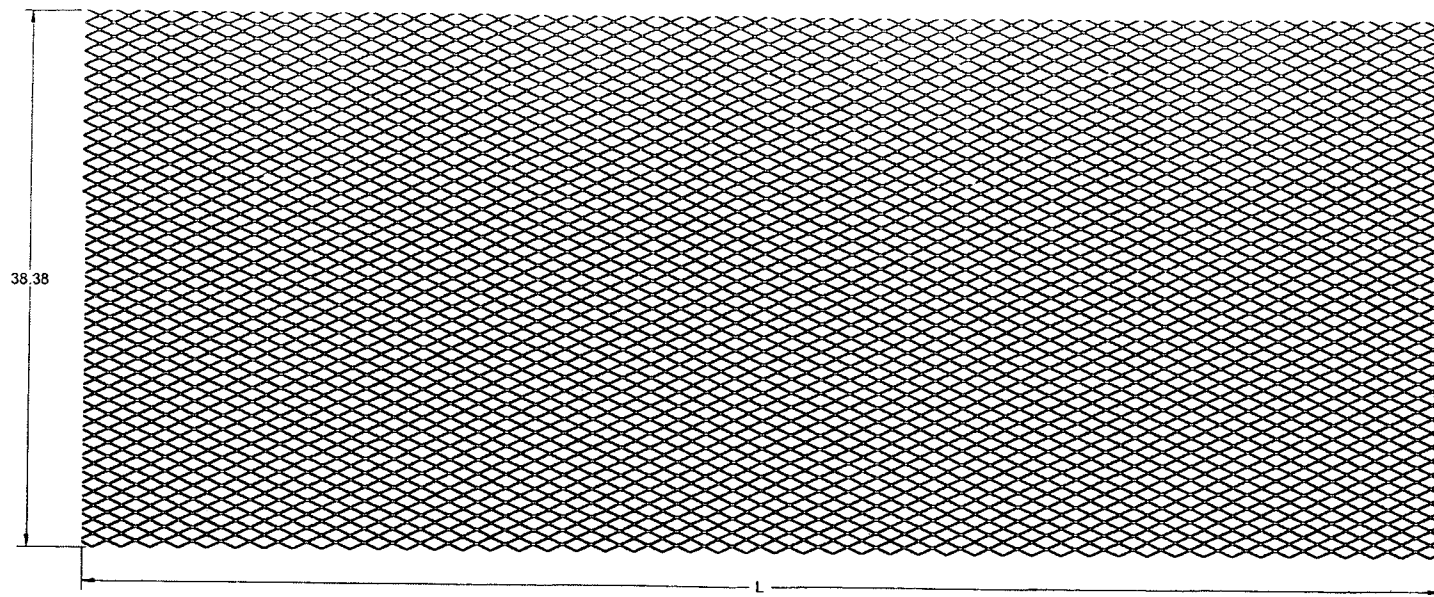
7) WEIGHT: PER APPROPRIATE TABLE

8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/-9/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.05.17		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. B
TITLE MESH (LID)	SHEET 1 OF 3
	SCALE NTS
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104750



D3832-X MESH (BASE)

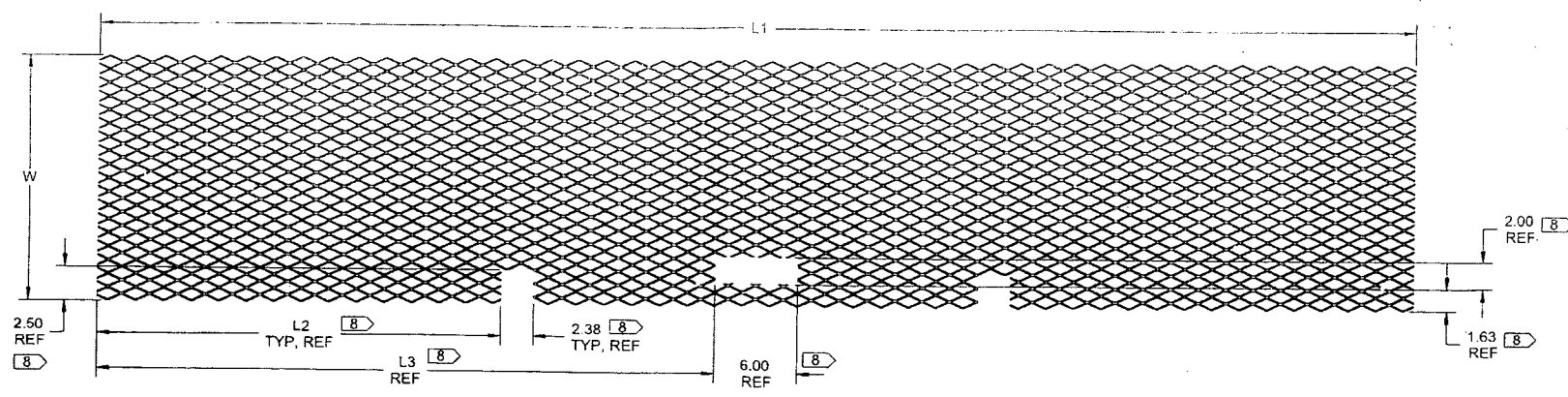
DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00

△B

RELEASED
2012-07-16

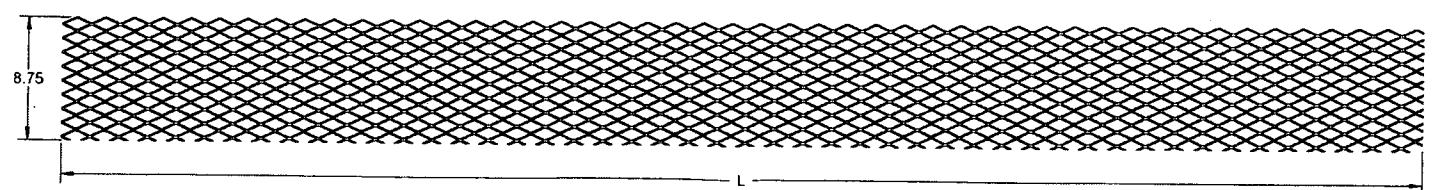
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CHECKED		DRAWING NO. D3832	REV. B
MFG. APPR.		SHEET 2 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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104750



D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASED
2012-07-16
WR

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3832	REV. B
MFG. APPR.		SHEET 3 OF 3	
APPROVED		TITLE MESH (LID)	SCALE NTS
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DATE	12.05.17		

